

Date: Tuesday, 19/08/2008 4:03:59 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PIN PIN ASSEMBLY
 Job Number : 41429
 Estimate Number : 11492
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D2444
 First Issue : / / Type : SMALL / MED FAB Drawing Number : D2444 REV B
 Previous Run : 38895 Project Number : N/A
 Material : B
 Due Date : 08/09/2008 Qty: 30 Um: Each
 Written By :
 Checked & Approved By : NO 08.8.19
 Comment : Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D26906 Lanyard Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)
 Lanyard

Qty Part Number Description Batch
 1 D2690-6 Lanyard

337761

08/08/28

2.0 BLRS002 Pip Pin



Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)
 Pip Pin

Qty Part Number Description Batch
 1 BLRS-002 Pip Pin

1107179 (1K)

08/08/28
1109032 (19K)

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Assemble D2444 as per Dwg D2444
 Identify as D2444

08/08/28 (30X)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

02/08/09 (30) (P12)

5.0 PACKAGING 1 PACKAGING RESOURCE #1




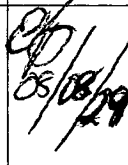





Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST33

08/28 (30)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2444 PAR #: N/A Fault Category: Prod / Eng / PSS / n/a / small NCR: Yes No DQA: D Date: 08/08/29
D350 - 616-011013 QA: N/C Closed: D Date: 08/08/29

NCR: <u>41429</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
8/8/28	#4	During ACS inspection on D2690-L Landed was found to be is Damaged. cable is starting to		SCCAP and Destroy and Replace D2690-6	 08/08/29	 08/08/29	 08/08/29	 08/08/28
		De spun spin spun R.C.: improper installation; unstrung while putting into the collar		<u>B# 37761</u>			 08/08/29	

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 41429

Part Number: D2444

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-08-29

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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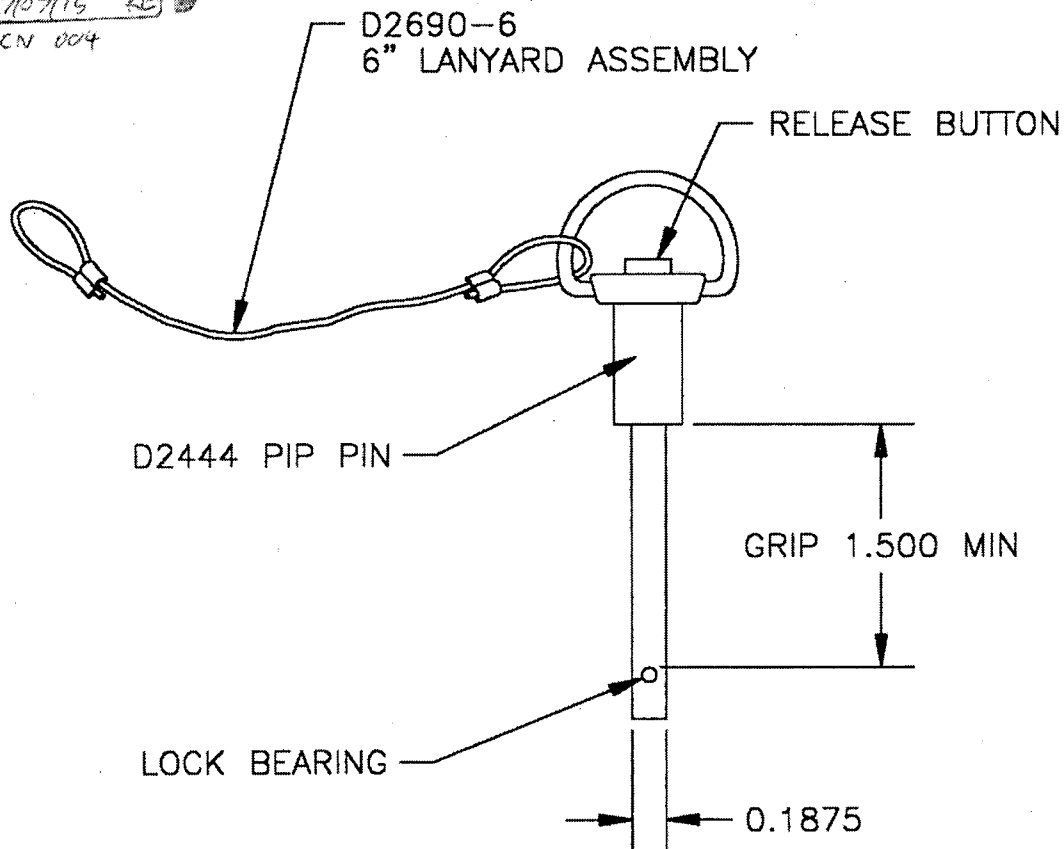
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15		TITLE PIP PIN	SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED
07/07/15 KE
ECN 004



LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK	BLC3RC15S RING HANDLE
AVIBANK	BLC3B15S BUTTON HANDLE
AVIBANK	BLC3TA15S 'T' HANDLE
AVIBANK	BLC3LA15S 'L' HANDLE

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41429